

Merit



Merit

This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Scot Forge

8001 Winn Rd
Spring Grove, IL 60081
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturer's List (QML), to the revision in effect at the time of the audit for:

Heat Treating

Certificate Number: 10302228111
Expiration Date: 31 August 2026
Accreditation Length: 18 Months

Jay Solomond
Executive Vice President & Chief Operating Officer

Merit

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

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SCOPE OF ACCREDITATION

Heat Treating

Scot Forge
8001 Winn Rd
Spring Grove, IL 60081

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7101/3 Rev D - Nadcap Audit Criteria for Materials Testing Laboratories – Mechanical Testing (to be used on audits on/after 4 December 2016) *If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit.**

- (A) Room Temperature Tensile – Check any applicable boxes
- (A1) Room Temperature Tensile with Elastic (Young's) Modulus – Check any applicable boxes

AC7101/4 Rev F - Nadcap Audit Criteria for Materials Testing Laboratories-Metallography & Microindentation Hardness (to be used on audits on/after 14 August 2016)* If the Auditee holds any MTL accreditation, then this checklist must be done as part of an MTL audit**

- (L0) Metallography Evaluation
 - Industry Spec – Other L0

AC7102 Rev K - Nadcap Audit Criteria for Heat Treating Baseline (AC7102/S and AC7102/8 must also be selected) (to be used on audits on or after 15-Aug-2021)

- Aluminum Alloys (Must be selected if Aluminum is Heat Treated)
- Aluminum Alloys – Customer Specs
- Aluminum Alloys – Industry Specs – Check any applicable boxes

AC7102S Rev K - Nadcap Supplemental Audit Criteria for Heat Treating (to be used on audits on/AFTER 12-Nov-2023)

- U11 The Boeing Company
- U23 Raytheon Intelligence & Space (RI&S) and Raytheon Missiles & Defense (RMD)

AC7102/5 Rev F - Nadcap Audit Criteria for Heat Treating - Hardness and/or Conductivity Testing (to be used on audits on/AFTER 30-Apr-2023)

- Conductivity – Customer Specs
- Conductivity – Industry Specs – Check any applicable boxes

Hardness – Brinell – Check any applicable boxes

AC7102/8 Rev B - Nadcap Audit Criteria for Heat Treating Pyrometry (to be used on audits on/AFTER 27-Aug-2023)

Pyrometry – Industry Specs – Check any applicable boxes

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