



# APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No:  
**AMMM00000Y0**  
Revision No:  
**4**

This is to certify:

That

**Scot Forge Co.**  
**8001 Winn Rd.**  
**Spring Grove, IL 60081,**  
**USA**

is an approved manufacturer of  
**Steel Forgings**

in accordance with

**DNV rules for classification – Ships**  
**DNV class programme – DNV-CP-0247 Steel forgings**  
**DNV-OS-B101 – Metallic materials**

and the following particulars:

<b>Application area</b>	<b>Forgings for hull structures and equipment</b> <b>Forgings for shafting and machinery</b> <b>Forgings for gearing</b> <b>Forgings for boilers, pressure vessels and piping systems</b>
<b>Steel type</b>	<b>Carbon and Carbon-Manganese,</b> <b>Alloy</b>
<b>Forging method</b>	<b>Open die forging, Ring rolling</b>
<b>Max. weight</b>	<b>See page 2</b>
<b>Heat treatment condition</b>	<b>See page 2</b>

Manufacturer(s) approved by this certificate is/are accepted to deliver according to DNV GL, DNV and GL rules.  
Materials to be applied to DNV classed object shall fulfill the material requirements in the applicable DNV class rules.

Issued at **Hamburg** on **2024-11-20**

This Certificate is valid until **2027-10-24**.

DNV local unit: **Certification & Inspection Services**

Approval Engineer: **Enno Brück**



for **DNV**

This document has been digitally signed and will  
therefore not have handwritten signature

Christian Wildhagen

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.

## Particulars of the approval

### Forgings for hull structures and equipment

Steel type	Grade <sup>3)</sup>	Forging method <sup>1)</sup>	Max. weight [kg]	Heat treatment condition <sup>2)</sup>
C and C-Mn	VN F400UW, NV F440UW, NV F480UW, NV F520UW, NV F560UW, NV F600UW	OD, RR	10 000	N, NT, QT
Alloy	NV F550AW, NV F600AW, NV F650AW	OD, RR	10 000	QT

### Forgings for shafting and machinery

#### Forgings for gearing

Steel type	Grade <sup>3)</sup>	Forging method <sup>1)</sup>	Max. weight [kg]	Heat treatment condition <sup>2)</sup>
C and C-Mn	NV F400U, NV F440U, NV F480U, NV F520U, NV F560U, NV F600U, NV F640U, NV F680U, NV F720U, NV F760U	OD, RR	10 000	N, NT, QT
Alloy	NV F600A, NV F700A, NV F800A, NV F900A, NV F1000A, NV F1100A	OD, RR	10 000	QT

### Forgings for boilers, pressure vessels and piping systems

Steel type	Grade <sup>3)</sup>	Forging method <sup>1)</sup>	Max. weight [kg]	Heat treatment condition <sup>2)</sup>
C and C-Mn	NV F450H, NV F490H	OD, RR	10 000	N, NT, QT
Alloy	NV F0.5Mo, NV F1Cr0.5Mo	OD, RR	10 000	N, NT, QT
	NV F2.25Cr1Mo	OD, RR	10 000	N, QT

#### Remarks:

- <sup>1)</sup> OD: Open die forging; RR: Ring rolling
- <sup>2)</sup> QT: Quenched and tempered; N: Normalized; NT: Normalized and tempered
- <sup>3)</sup> Incl. equivalent grades in acc. to other standards



# APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No:  
**AMMM00001ER**  
Revision No:  
**4**

This is to certify:

That

**Scot Forge Co.**  
**105 Scot Drive, Clinton, WI,**  
**USA**

is an approved manufacturer of  
**Steel Forgings**

in accordance with

**DNV rules for classification – Ships**  
**DNV class programme – DNV-CP-0247 Steel forgings**  
**DNV-OS-B101 – Metallic materials**

and the following particulars:

<b>Application area</b>	<b>Forgings for hull structures and equipment,</b> <b>Forgings for shafting and machinery</b>
<b>Steel type</b>	<b>Carbon and carbon-manganese,</b> <b>Alloy</b>
<b>Forging method</b>	<b>Open die forging</b>
<b>Max. weight</b>	<b>See page 2</b>
<b>Heat treatment condition</b>	<b>See page 2</b>

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Issued at **Hamburg** on **2024-11-15**

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DNV local unit: **Certification & Inspection Services**

Approval Engineer: **Enno Brück**



for **DNV**

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## Particulars of the approval

### Forgings for hull structures and equipment

Steel type	Grade <sup>3)</sup>	Forging method <sup>1)</sup>	Max. weight [kg]	Heat treatment condition <sup>2)</sup>
C and C-Mn	NV F400UW, NV F440UW, NV F480UW, NV F520UW, NV F560UW, NV F600UW	OD	10 000	N, NT, QT
Alloy	NV F550AW, NV F600AW, NV F650AW	OD	10 000	QT

### Forgings for shafting and machinery

Steel type	Grade <sup>3)</sup>	Forging method <sup>1)</sup>	Max. weight [kg]	Heat treatment condition <sup>2)</sup>
C and C-Mn	NV F400U, NV F440U, NV F480U, NV F520U, NV F560U, NV F600U, NV F640U, NV F680U, NV F720U, NV F760U	OD	10 000	N, NT, QT
Alloy	NV F600A, NV F700A, NV F800A, NV F900A, NV F1000A, NV F1100A	OD	10 000	QT

#### Remarks:

- <sup>1)</sup> OD: Open die forging
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- <sup>3)</sup> Incl. equivalent grades in acc. to other standards



# APPROVAL OF MANUFACTURER CERTIFICATE

Certificate No:  
**AMMM00001ES**  
Revision No:  
**4**

This is to certify:

That

**Scot Forge Co.**  
**9394 Belmont Ave., Franklin Park, IL,**  
**USA**

is an approved manufacturer of  
**Steel Forgings**

in accordance with

**DNV rules for classification – Ships**  
**DNV class programme – DNV-CP-0247 Steel forgings**  
**DNV-OS-B101 – Metallic materials**

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<b>Steel type</b>	<b>Carbon and carbon-manganese,</b> <b>Alloy</b>
<b>Forging method</b>	<b>Open die forging</b>
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## Particulars of the approval

### Forgings for hull structures and equipment

Steel type	Grade <sup>3)</sup>	Forging method <sup>1)</sup>	Max. weight [kg]	Heat treatment condition <sup>2)</sup>
C and C-Mn	NV F400UW, NV F440UW, NV F480UW, NV F520UW, NV F560UW, NV F600UW	OD	10 000	N, NT, QT
Alloy	NV F550AW, NV F600AW, NV F650AW	OD	10 000	QT

### Forgings for shafting and machinery

Steel type	Grade <sup>3)</sup>	Forging method <sup>1)</sup>	Max. weight [kg]	Heat treatment condition <sup>2)</sup>
C and C-Mn	NV F400U, NV F440U, NV F480U, NV F520U, NV F560U, NV F600U, NV F640U, NV F680U, NV F720U, NV F760U	OD	10 000	N, NT, QT
Alloy	NV F600A, NV F700A, NV F800A, NV F900A, NV F1000A, NV F1100A	OD	10 000	QT

Remarks:

- <sup>1)</sup> OD: Open die forging
- <sup>2)</sup> QT: Quenched and tempered;  
N: Normalised;  
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- <sup>3)</sup> Incl. equivalent grades in acc. to other standards